

Date: Monday, 2/5/2007 8:07:39 AM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HARNESS ASSEMBLY
Job Number	: 30605		
Estimate Number	: 11150		
P.O. Number	: <i>N/A</i>	Part Number	: D3215041
This Issue	: 2/5/2007 S.O. No. : <i>N/A</i>	Drawing Number	: D3215 REV C
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: <i>N/A</i> Type : PURCHASED PARTS	Drawing Revision	: C
Previous Run	: 29122	Material	: <i>N/A</i>
Written By	:	Due Date	: 2/9/2007 Qty: 90 Um: Each
Checked & Approved By	: <i>[Signature]</i> 07.02.05		
Comment	: Est. A 03.10.28 New Issue KJ/RF		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: *3044* to Tulmar Safety Systems

D3215-041 as per Dwg D3215

Ship to Tulmar

Certificate of Conformity is required

*C207102105*  
*(90)*

2.0	D3215041	Harness Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 90.0000 Each(s)  
 Harness Assembly

3.0	D32153	Webbing Tidy
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 90.0000 Each(s)  
 Webbing Tidy

Qty Part Number Description Batch

1 D3215-3 Webbing Tidy *4X B29694 / 86X B30614*

4.0	D32161	Fitting
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 90.0000 Each(s)  
 Fitting

✓ Qty Part Number Description Batch

1 D3216-1 Fitting *B30615*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: LD Date: 07/03/15

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 2/5/2007 8:07:39 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 30605

Part Number: D3215041

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure certificate of conformity is attached

*Bo 4/03/12 (90)*

6.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

*0703-24 90*  
*OSP019*

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

*CG*

*SD 7/3/15 (90)*

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*(90)*  
*SD 7/03/15*

Job Completion



*W 870315*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

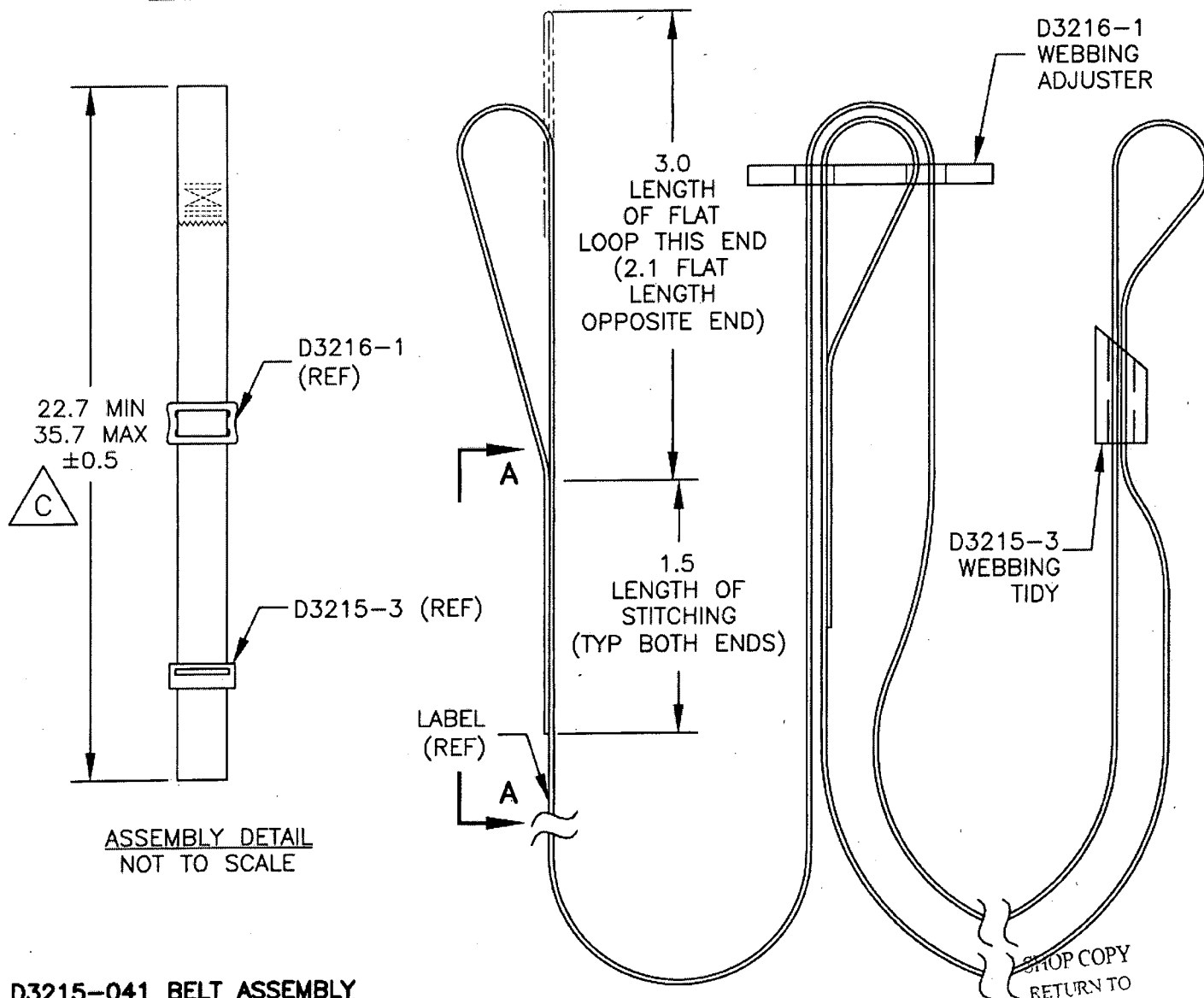
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	<i>CP</i>	DRAWN BY	<i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	REV. C
CHECKED	<i>#</i>	APPROVED	<i>#</i>	DRAWING NO. D3215	SHEET 1 OF 3
DATE	04.03.05	TITLE	BELT ASSEMBLY	SCALE	NTS
A	03.09.19	NEW ISSUE			
B	04.01.12	AS MANUFACTURED; ADD TOLERANCE			
C	04.03.05	REDUCE LENGTH; CLARIFY STITCHING			

RELEASED  
04.03.08



#### D3215-041 BELT ASSEMBLY

- MATERIAL: WEBBING = LAGRAN CANADA INC. 26472  
(2" WIDE x 0.060" THICK BLACK POLYESTER WEBBING, CERTIFIED TO FAR 29.853A3, TENSILE STRENGTH 5700 lb MIN)  
THREAD = VT 295 TYPE II CLASS A SIZE 3, BLACK NYLON THREAD  
LABEL = TYVEK
- ALL DIMENSIONS ARE IN INCHES
- TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.

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WORK ORDER  
NO. 30605

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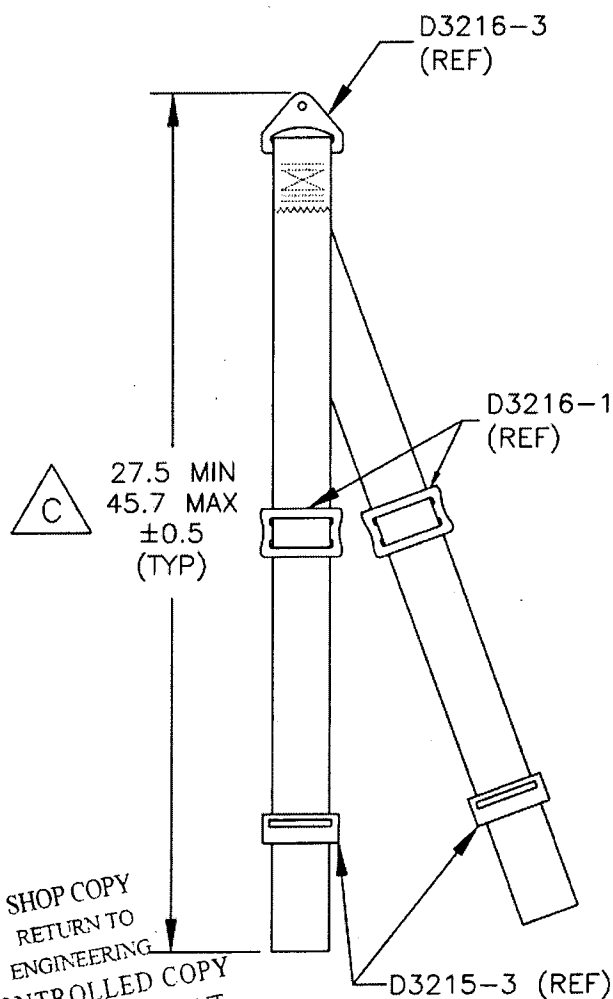
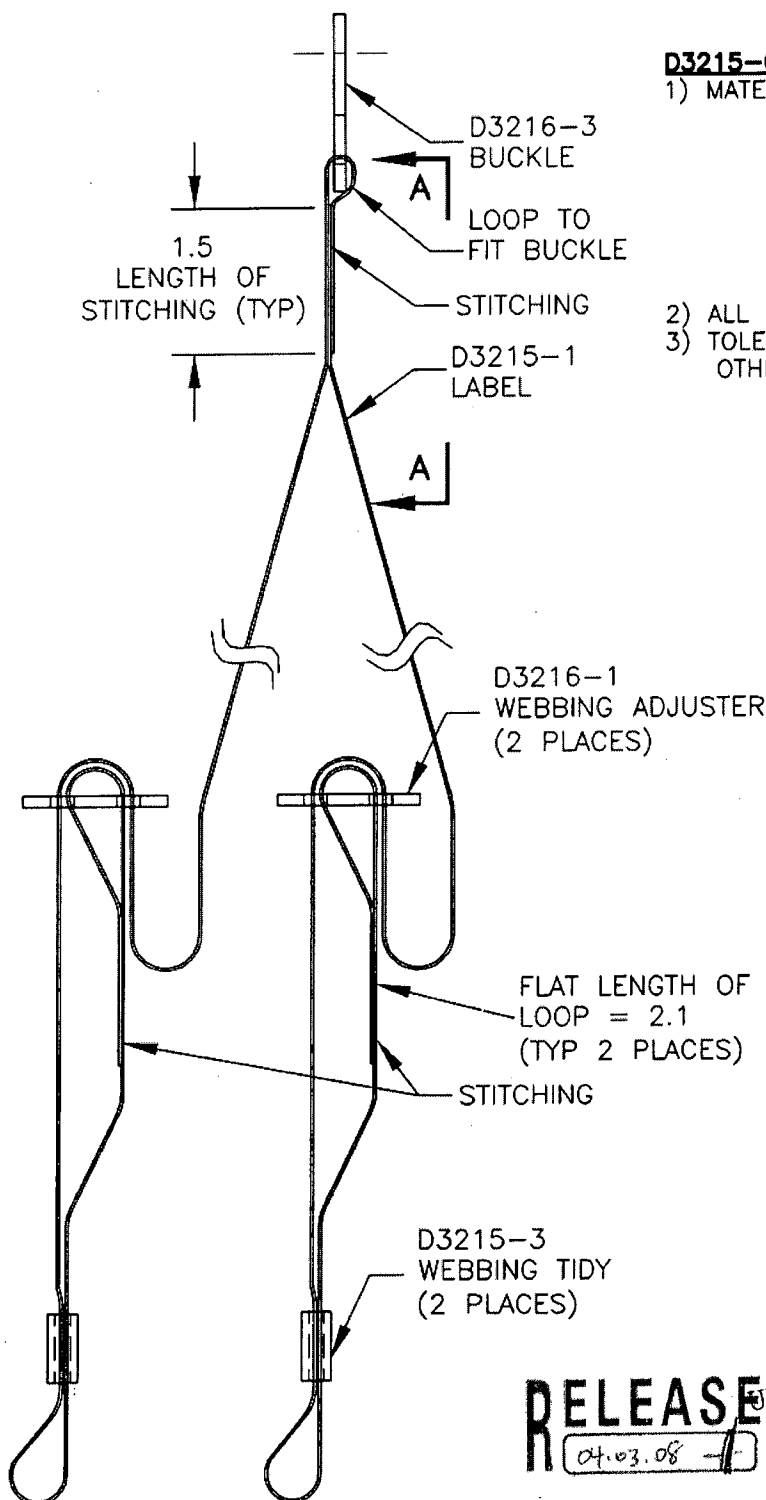
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DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3215	REV. C SHEET 2 OF 3
DATE 04.03.05		TITLE BELT ASSEMBLY	SCALE NTS

### D3215-043 BELT ASSEMBLY

- 1) MATERIAL: WEBBING = LAGRAN CANADA INC. 26472  
(2" WIDE x 0.060" THICK  
BLACK POLYESTER WEBBING,  
CERTIFIED TO FAR 29.853A3,  
TENSILE STRENGTH 5700 lb MIN)  
THREAD = VT 295 TYPE II CLASS A SIZE 3,  
BLACK NYLON THREAD  
LABEL = TYVEK
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS  
OTHERWISE NOTED.



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WORK ORDER NO. 30605 ASSEMBLY DETAIL  
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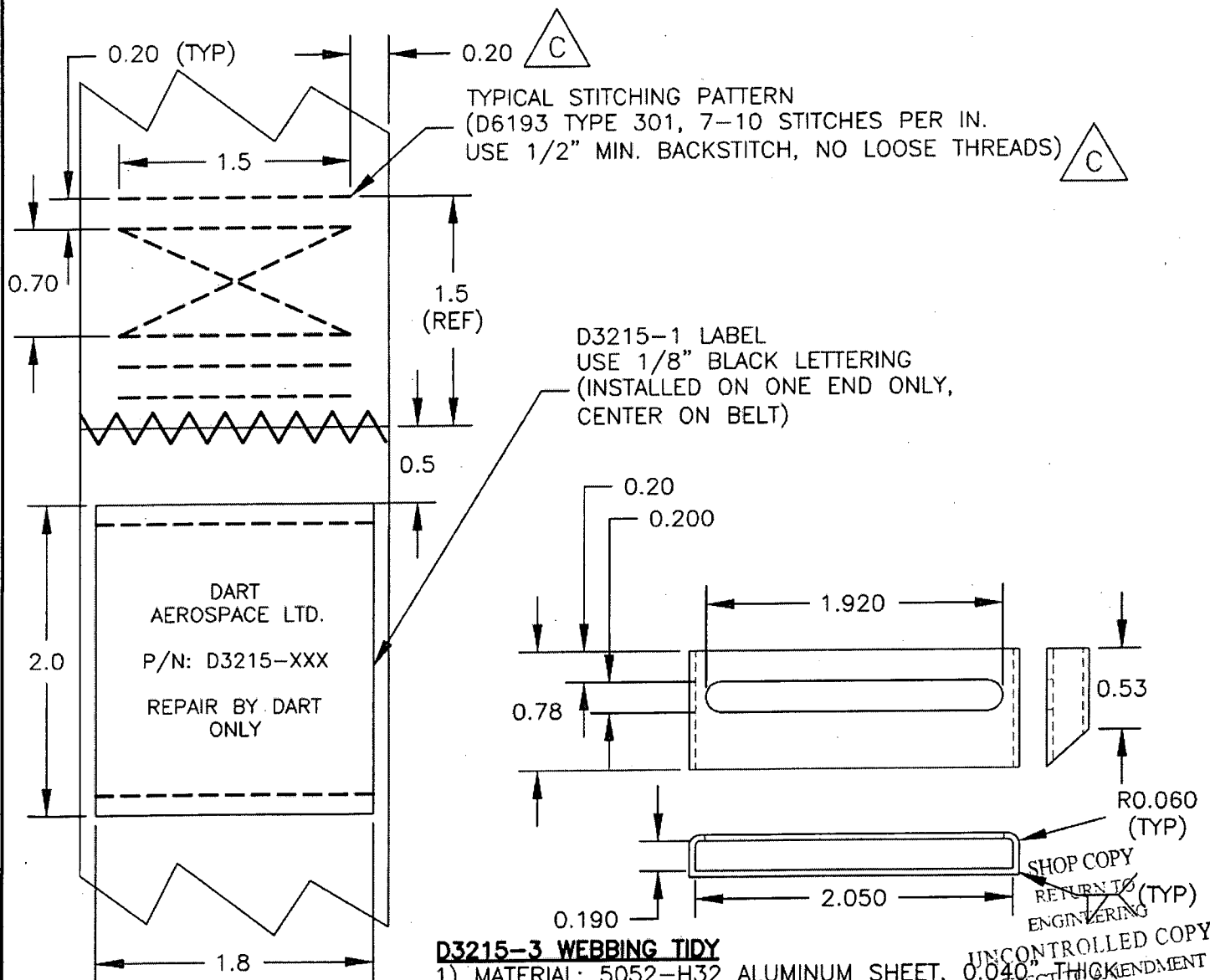


DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3215	REV. C SHEET 3 OF 3
DATE 04.03.05		TITLE HARNESS ASSEMBLY	SCALE 1:1

### VIEW A-A

XXX = 041 FOR D3215-041

XXX = 043 FOR D3215-043



RELEASED  
04.03.05

#### D3215-3 WEBBING TIDY

- 1) MATERIAL: 5052-H32 ALUMINUM SHEET, 0.040" THICK  
(REF DART SPEC. M5052H32S.040)
- 2) WELD PER DART QSI 004
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 3) FINISH: POWDER COAT BLACK SANDTEX (4.3.5.7) PER  
DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE  
NOTED

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# PACKING SLIP

# TULMAR

Tulmar Safety Systems Inc.  
1123 Cameron Street  
Hawkesbury, ON K6A 2B8 CA  
Tel: 613-632-1282  
Fax: 613-632-2030  
www.tulmar.com  
email: info@tulmar.com

Bill No:

**Dart Aerospace**  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada

Packing Slip No.

**25141**

Ship Date

9-Mar-07

Ship To:

**Main Finished Goods Location**

Dart Aerospace  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada  
613-632-3336

Order No.

18954

Order Date

6 Feb-07

Customer No.

CDART100

Sales Rep.

Barney Bangs

Customer PO Number

PO00003044

Ship Via

Pick-Up

PPD/COL

Release Note No.

R92-25141

Item No.

Description

Qty

UOM

Qty Shipped/Returned

Qty Backordered

C of C required

8937

Belt Ass'y, 1/2" wide, Black Webbing

Drawing No: D3215-041

Rev: C + MOD

90

EA

90

Lot No: BATCH0000000019 Qty: 90

8938

Belt Ass'y, 1/2" wide, black Webbing

Drawing No: D3215-043

Rev: C + MOD

20

EA

20

Lot No: BATCH0000000014 Qty: 20

*EP 04/03/12*



# RELEASE NOTE

# TULMAR

Tulmar Safety Systems Inc.  
1123 Cameron Street  
Hawkesbury, ON K6A 2B8 CA  
Tel: 613-632-1282  
Fax: 613-632-2030  
www.tulmar.com  
email: info@tulmar.com

Release Note No.

**R92-25141**

Ship Date

9-Mar-07

Bill No:

**Dart Aerospace**  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada

Ship To:

**Main Finished Goods Location**  
Dart Aerospace  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada  
613-632-3336

Order No.	Order Date	Customer No.	Sales Rep.
18954	6-Feb-07	CDART100	Barney Bangs
Customer PO Number	Ship Via	Packing Slip No.	
PO00003044	Pick-Up	25141	
Item No.	Qty	UOM	Qty Shipped/Returned
Description			Qty Backordered
8937	90	EA	90
Belt Ass'y, 1/2" wide, Black Webbing			
Drawing No: D3215-041			
Rev: C + MOD			
<b>Lot No:</b> BATCH0000000019	Qty: 90		
8938	20	EA	20
Belt Ass'y, 1/2" wide, black Webbing			
Drawing No: D3215-043			
Rev: C + MOD			
<b>Lot No:</b> BATCH0000000014	Qty: 20		

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.

Authorized Inspector

03/09/2007

Date

After operation  
connection is not allowed  
when the object is closed